

# Length-Dependent Enantioselectivity of Carbon Nanotubes by Gel Chromatography

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Cite This: https://doi.org/10.1021/acsnano.2c12853



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**ABSTRACT:** High-purity enantiomer separation of chiral single-wall carbon nanotubes (SWCNTs) remains a challenge compared with electrical type and chirality separations due to the limited selectivities for both chirality and handedness, which is important for an exploration of their properties and practical applications. Here, we performed length fractionation for enantiomer-purified SWCNTs and found a phenomenon in which the enantioselectivities were higher for longer nanotubes than for shorter nanotubes due to length-dependent interactions with the gel medium, which provided an effective strategy of controlling nanotube length for high-purity enantiomer separation. Furthermore, we employed a gentler pulsed ultrasonication instead of traditional vigorous ultrasonication for preparation of a low-defect long SWCNT dispersion and achieved the enantiomer separation of single-chirality (6,5)



SWCNTs with an ultrahigh enantiomeric purity of up to 98%, which was determined by using the linear relationship between the normalized circular dichroism intensity and the enantiomeric purity. Compared with all results reported previously, the present enantiomeric purity was significantly higher and reached the highest level reported to date. Due to the ultrahigh selectivity in both chirality and handedness, the two obtained enantiomers exhibited perfect symmetry in their circular dichroism spectra, which offers standardization for characterizations and evaluations of SWCNT enantiomers.

**KEYWORDS:** single-wall carbon nanotubes, enantiomer separation, enantiomeric purity, length fractionation, single-chirality, pulsed ultrasonication, gel chromatography

# 1. INTRODUCTION

Single-wall carbon nanotubes (SWCNTs) can be divided into armchair, zigzag, and chiral species according to their chiral angles.<sup>1</sup> As the most abundant species, chiral SWCNTs contain a pair of enantiomers with different handedness.<sup>2</sup> The enantiomers of single-chirality SWCNTs have important applications in the high-precision detection and purification of chiral molecules, including proteins, DNA, and drug molecules,<sup>3-8</sup> due to their highly selective interactions with chiral molecules derived from the single helix structure. For example, Pu et al. developed an electrochemical sensor enabling chiral differentiation of L-DOPA and D-DOPA by employing enantiomers of single-chirality (6,5) SWCNTs to create a chiral space on a glassy-carbon electrode.<sup>5</sup> In addition, the enantiomers of single-chirality (6,5) SWCNTs were also used to create near-infrared (NIR) fluorescent sensors for several important analytes, such as L-ascorbic acid, Disoascorbic acid, L-adrenaline, and D-adrenaline.<sup>6</sup> However, the selectivities of these chiral molecules are generally limited by the enantiomeric purity (EP) of the single-chirality SWCNTs, which constitutes a serious problem in practical applications. Therefore, the production of high-purity singlechirality enantiomers is still highly desired, which is of great significance not only for practical applications but also for the explorations of their unknown properties. The high-purity single-chirality enantiomers will also enable us to probe and unlock the complex chiral behaviors of various biochemical systems due to their single-molecule recognition and detection capabilities.<sup>9</sup>

Because a selective synthesis of either enantiomer has not been successful to date, postsynthetic enantiomer separation is the only way to control the handedness of SWCNTs.<sup>7</sup> To achieve this goal, various separation methods, including molecular recognition,<sup>10–12</sup> density gradient ultracentrifugation (DGU),<sup>13,14</sup> DNA-based aqueous two-phase extraction (ATP),<sup>15,16</sup> and gel chromatography,<sup>17–19</sup> have been developed. Actually, these methods are being developed and continuously improved from metallic/semiconducting to single-chirality and to enantiomer separation. Compared with well-studied metallic/semiconducting and single-chirality separations, single-chirality enantiomer separation is the ultimate

Received: December 29, 2022 Accepted: April 21, 2023





Figure 1. (a) Schematic diagram for length fractionation of SWCNTs using a long gel column. (b) UV chromatograms of the outflow solutions at 570 nm for (6,5) and (5,6) SWCNTs prepared from CoMoCAT material. (c, d) Typical AFM images and corresponding length distributions of F1 and F6 fractions for (6,5) and (5,6) SWCNTs. (e) Plot of the average length of fractionated (6,5) and (5,6) SWCNTs as a function of fraction number. The results for (6,5) and (5,6) SWCNTs are indicated in red and blue, respectively.

structure separation of SWCNTs and is usually more difficult because it requires more precise techniques to achieve chirality and handedness selectivity. Therefore, high-purity enantiomer separation of single-chirality SWCNTs remains a challenge. Recently, an evaluation method of EP based on the linear relationship between the circular dichroism (CD) intensity normalized by absorbance and EP was established,<sup>20</sup> which made us realize the insufficient EPs of obtained SWCNT enantiomers. Through this evaluation method, we found that the EPs of (6,5) SWCNTs separated by molecular recognition and DGU methods were less than 70%, <sup>10,11,13,14,21</sup> while the higher EPs of SWCNTs separated by gel chromatography and ATP methods were still less than 90%. 15,17,19,22,23 Therefore, compared with the separation purities of metallic/semiconducting and single-chirality SWCNTs,<sup>16,24-33</sup> there is still much room for improvement in the EPs of single-chirality SWCNTs.

To further improve the EPs of single-chirality SWCNTs, we must take into account the characteristics of the chiral SWCNTs themselves, in addition to potential improvements in the separation technique. It is well-known that dispersing pristine SWCNTs in solutions of various dispersants (such as surfactants, DNA, and polymers) with the assistance of ultrasonication is generally required before separation,<sup>34</sup> which inevitably introduces defects into the nanotubes and shortens the nanotube lengths. Although the reduction in nanotube lengths does not in principle affect the electronic structures of the two enantiomers,<sup>35</sup> it may affect the interactions between dispersant molecules and the two enantiomers and thus reduce the inherent enantioselectivity of a specific separation method. Despite this, details on the effect of length on separation of SWCNT enantiomers have not been reported to date.

In this work, we systematically investigated the influence of length on the enantioselectivity of gel chromatography by using enantiomer-purified (6,5) SWCNTs with different length distributions. As a result, the CD intensities were found to be higher for long nanotubes than for short nanotubes. After excluding the possibility of intrinsic length-dependent CD spectral strength, the CD intensity variations were confirmed to originate from the differences in enantioselectivity of SWCNTs with different lengths during separation. Based on this finding, a strategy of controlling nanotube length was proposed for high-purity enantiomer separation. Furthermore, we employed a gentler pulsed ultrasonication instead of traditional vigorous ultrasonication to reduce the shortening effect during the dispersion of pristine SWCNTs. Using the prepared low-defect long SWCNT dispersion, enantiomers of single-chirality (6,5) SWCNTs with ultrahigh purities of up to 98% were successfully separated via mixed-surfactant gel chromatography. Compared with the highest EP reported previously, 89%, the present EP was higher and exceeded the common level of chirality separation. The obtained high-purity single-chirality enantiomers are more beneficial for research on fundamental properties and applications of chiral SWCNTs.

### 2. RESULTS AND DISCUSSION

We prepared the enantiomer-purified (6,5) and (5,6)SWCNTs from CoMoCAT material by using stepwise elution chromatography, as reported previously (the details are described in the Experimental Section),<sup>22</sup> and then performed their length fractionation with size exclusion chromatogra-



Figure 2. (a, b) Optical absorption spectra for fractions F1–F6 for (6,5) (a) and (5,6) (b) SWCNTs. Insets: plots of  $E_{22}$  absorbance at 572 nm for each fraction. (c, d) CD spectra of F1–F6 fractions for (6,5) (c) and (5,6) (d) SWCNTs. Insets: plots of  $E_{22}$  CD intensities at 572 nm for each fraction.

phy.<sup>36–39</sup> To obtain a good fractionation effect, a long column (Tricorn 10/300, GE Healthcare) filled with ~24 mL of gel (Sephacryl S-1000, GE Healthcare) was used. After loading ~1 mL of a high-concentration (6,5) or (5,6) SWCNT solution into the equilibrated gel column, 1% sodium cholate (SC) aqueous solution was injected into the column to wash out the SWCNTs with different lengths. Every 1 mL of outflow solution from the column was sequentially recovered using a fraction collector. Because the SWCNTs were dispersed in 1% SC solution that is usually used to elute the SWCNTs adsorbed on a gel column, there was no structural selectivity for chirality or enantiomers, expect for nanotube sizes (Figure 1a). Figure 1b shows the UV chromatogram detected at 570 nm (close to the  $E_{22}$  transition wavelength of (6,5) and (5,6) SWCNTs) for the outflow solution. The UV chromatogram clearly shows that the SWCNTs were mainly contained in the 9th-22nd mL of outflow solution. Therefore, 6 fractions (denoted as F1-F6) were selected for the following morphological and spectral characterizations.

Figure 1c shows typical atomic force microscopy (AFM) images for the F1 and F6 fractions of the (6,5) and (5,6) SWCNTs. The AFM images for other fractions are shown in Figure S1. It can be clearly observed that the earlier outflow F1 solution contained much longer nanotubes than the later outflow F6 solution. This outflow order for nanotube length is consistent with previous results.<sup>36-40</sup> We systematically counted the length distribution of each fraction (more than 100 nanotubes) for (6,5) and (5,6) SWCNTs (Figure 1d). As a result, a monotonic reduction in the average length was observed as the fraction number increased, as shown in Figure 1e. The average lengths were estimated to be 758  $\pm$  379 and  $721 \pm 375$  nm for the F1 fractions of the (6,5) and (5,6) SWCNTs, respectively, which were reduced to  $133 \pm 78$  and  $167 \pm 87$  nm for the F6 fractions of the (6,5) and (5,6) SWCNTs, indicating good fractionation of the length with the present size exclusion chromatography. The length distributions of (6,5) and (5,6) SWCNTs before length fractionation are shown in Figure S2. Since there was no significant difference in average length and the difference between the length-fractionated (6,5) and (5,6) SWCNTs, the initial shortening effect and current fractionation effect were considered to be the same for (6,5) and (5,6) SWCNTs.

Figure 2a,b shows the optical absorption spectra for each fraction of the (6,5) and (5,6) SWCNTs. The E<sub>22</sub> absorbance at 572 nm for each fraction is plotted in the inset to demonstrate their concentration changes. Although the nanotube concentrations of each fraction were different, their  $E_{11}$  or  $E_{22}$  transition wavelengths were the same (Figure S3). However, when each absorption spectrum was normalized by its  $E_{11}$  absorbance, we found that the  $E_{22}$  absorbance increased with increasing fraction number (Figure S4). This likely occurred because the amorphous carbon contents of the later fractions were higher than those of the earlier fractions. $^{41-43}$ This explanation is reasonable because the particle sizes of amorphous carbon are closer to those of the short nanotubes contained in the later fractions. A similar E<sub>22</sub> absorbance increase with increasing fraction number was also observed for length-fractionated pristine CoMoCAT SWCNTs. The corresponding Raman spectral measurement demonstrated that the intensity ratio of G<sup>+</sup> to defect band decreased with increasing fraction number (Figure S5). The Raman spectra of lengthfractionated (6,5) or (5,6) SWCNTs were not measured due to the limitation of laser wavelength corresponding to the  $E_{22}$ transition of SWCNTs.

Figure 2c,d shows the CD spectra for each fraction of the (6,5) and (5,6) SWCNTs, which were measured with a CD spectropolarimeter. The  $E_{22}$  CD intensities at 572 nm for each fraction are also plotted in the insets. As with the change in  $E_{22}$  absorbance values plotted in the insets of Figure 2a,b, the  $E_{22}$  CD intensity first increased and then decreased with increasing fraction number, suggesting that the CD intensity changes were mainly contributed by the differences in nanotube



Figure 3. (a, b) CD spectra of F1–F6 fractions for (6,5) (a) and (5,6) (b) SWCNTs. Each spectrum was normalized by the calibrated  $E_{22}$  absorbance and vertically shifted for comparisons of CD<sub>norm</sub> intensities. (c, d) Plot of CD<sub>norm</sub> (or  $-CD_{norm}$ ) intensities at 572 nm (solid symbols) and 347 nm (open symbols) for fractionated (6,5) (c) and (5,6) (d) SWCNTs as a function of nanotube length.

concentrations. Despite this, we still noticed a small detail; the highest  $E_{22}$  CD intensities appeared in the F2 fractions for both (6,5) and (5,6) SWCNTs, which was slightly inconsistent with the  $E_{22}$  absorbances. Although the s/n ratios of several fractions were limited due to their low nanotube concentrations, the CD spectral sharpness was confirmed to be the same for all fractions through spectral normalization (Figure S6). This differed from the optical absorption spectra, indicating that amorphous carbon only contributed to the optical absorption for amorphous carbon should be removed to obtain a true  $E_{22}$  absorbance and CD<sub>norm</sub> value. If not, the EP determined from the CD <sub>norm</sub> value will be underestimated.

Figure 3a,b shows the CD spectra normalized by the  $E_{22}$  absorbance for fractions F1–F6 of the (6,5) and (5,6) SWCNTs, where the  $E_{22}$  absorbance values used were calibrated by subtracting the background absorption of amorphous carbon (Figures S7 and S8). To observe the changes in the CD<sub>norm</sub> values more clearly, we plotted the CD<sub>norm</sub> values at the  $E_{22}$  transition wavelength (572 nm), accompanied by those at the  $E_{33}$  transition wavelength (347 nm) with higher s/n ratios, as a function of nanotube length

(Figure 3c,d). As a result, the absolute value of  $CD_{norm}$  at the  $E_{22}$  ( $E_{33}$ ) transition wavelength was found to gradually increase from 59.6 mdeg (113.4 mdeg) to 81.2 mdeg (148.1 mdeg) for the (6,5) SWCNTs and from 59.0 mdeg (105.8 mdeg) to 82.8 mdeg (156.9 mdeg) for the (5,6) SWCNTs. This large change in the CD<sub>norm</sub> value was undoubtedly not caused only by the low s/n ratios of CD spectra or background removal of absorption spectra. In contrast, for the (6,5) and (5,6) SWCNTs before length fractionation, the absolute values of CD<sub>norm</sub> at the  $E_{22}$  ( $E_{33}$ ) transition wavelength were 73.7 mdeg (138.8 mdeg) for the (6,5) SWCNTs. These values were at intermediate levels, compared with those of fractions F1–F6 (Figure S9).

Before exploring the reason for the decrease in the  $CD_{norm}$  value, we first considered the possibility of intrinsic lengthdependent CD intensity for the SWCNT enantiomers. Previous studies have investigated the length dependence of SWCNT optical responses, including absorption, photoluminescence, and Raman scattering.<sup>44–49</sup> However, the length dependence of CD intensity of SWCNT enantiomers has not been investigated. Therefore, we performed a controlled



Figure 4. (a-c) Optical absorption spectra (a), photoluminescence contour maps (b), and CD spectra (c) of (6,5) and (5,6) SWCNTs separated from the HiPco SWCNT dispersion prepared by pulsed ultrasonication for 1 h. (d) Comparison of the EPs for (6,5) (red symbols) or (5,6) (blue symbols) SWCNTs separated by different separation methods, accompanied by the corresponding absolute values of CD<sub>norm</sub>.

experiment to shorten the nanotube lengths of enantiomerpurified SWCNTs by using ultrasonication treatments for various times. After confirming the reduction in nanotube length and the increase in relative emission intensity derived from oxygen doping with increasing ultrasonication time, we found that both the optical absorbance and CD intensity decreased slightly, while the  $\mbox{CD}_{norm}$  value did not change (Figure S10). The decrease in optical absorbance was in agreement with length-dependent optical effects reported previously.<sup>46</sup> The decrease in CD intensity was also understandable because the CD intensity is proportional to the differences in absorbance between left and right circularly polarized light for chiral substances. The simultaneous decrease in both optical absorbance and CD intensity resulted in a constant  $\mathrm{CD}_{\mathrm{norm}}$  value. Therefore, the possibility of  $\mathrm{CD}_{\mathrm{norm}}$ dependence on the length can basically be excluded.

Another explanation for the fraction-dependent CD<sub>norm</sub> value shown in Figure 3 is that the earlier fraction containing longer nanotubes had a higher EP than the later fraction. Because there was no chirality or enantiomer selectivity during length fractionation, different enantioselectivities should result during prior enantiomer separation of single-chirality SWCNTs. It is well-known that enantiomer separations of SWCNTs are strongly dependent on chiral dispersants due to their different interactions with the two enantiomers.<sup>7,15,20</sup> When the SWCNTs are inevitably shortened during vigorous ultrasonication dispersion, the handedness periodicity of a SWCNT decreases with decreasing nanotube length. If the interaction difference per handedness periodicity between two enantiomers is fixed, the shortening effect will dramatically reduce the overall difference in the interactions of two enantiomers with the dispersant molecules, limiting the

inherent enantioselectivity of the gel chromatography method. Back to the enantiomer separation based on stepwise elution chromatography (Experimental Section), coating the sodium deoxycholate (DOC) surfactants to (5,6) and then to (6,5) enantiomers resulted in their separation, but the difference of the change in the amount of coated DOC surfactants between (5,6) and (6,5) should be larger for longer nanotubes than for shorter nanotubes (Figure S11). The larger difference in DOC coating means a higher enantiomeric resolution. Therefore, the longer SWCNTs exhibited higher enantioselectivities than the shorter SWCNTs. The experimental verification will be performed elsewhere. Despite this, this explanation originates from the change of surfactant coating required for structure separation of SWCNTs, which is well consistent with present separation results and is in principle consistent with the mechanism of surfactant-based enantiomer separation by an ATP method reported recently.50 In addition to length, we should also consider a defect effect that may also have affected the enantioselectivity of SWCNTs because the defect density is in principle higher for shorter SWCNTs than for longer SWCNTs. The introduction of defects, including vacancy and covalent forms,<sup>51</sup> will break the perfect symmetry of a pair of enantiomers, which is the basis for enantioselectivity. In gel chromatography based enantiomer separation, symmetry breaking means that the difference in the interactions between chiral surfactants and two enantiomers should be reduced. At the same time, the difference in the affinities between the optically active dextran-based gel and two enantiomers should also be reduced. This leads to lower enantioselectivity for highdefect nanotubes than for low-defect nanotubes. Moreover, this defect- or length-induced reduction in the enantioselectivities of SWCNTs is likely to occur in other liquid separation

methods because of their similar enantiomer separation mechanisms. If our speculation is true, controlling the lengths and defects of SWCNTs would be an effective way to achieve high-purity enantiomer separation.

It should be mentioned that, as described above, the (6,5)and (5,6) SWCNTs used for examining the length-dependent enantioselectivity were prepared from CoMoCAT material because CoMoCAT makes it easier to prepare highconcentration (6,5) and (5,6) SWCNT solutions for length fractionation due to their high contents. In contrast, another SWCNT material produced by high-pressure catalytic CO decomposition (HiPco) was mainly used to prepare a lowdefect long SWCNT dispersion for the following enantiomer separation of single-chirality SWCNTs because the HiPco has a more obvious advantage in separation purity compared with CoMoCAT. Detailed separation results of HiPco and CoMoCAT materials and their comparison will be described below. To prepare a low-defect long HiPco or CoMoCAT SWCNT dispersion, we developed a gentler pulsed ultrasonication method (the details are described in the Experimental Section). Compared with traditional vigorous ultrasonication widely used, pulsed ultrasonication effectively avoided a continuous shock of high-frequency vibration from the ultrasonication tip, reducing the damage to the inherent carbon hexagonal structures of SWCNTs. Simultaneously, good dispersion of the SWCNTs can be verified by confirming the results of subsequent chirality and enantiomer separation. After dispersion, a portion of the short SWCNTs was further removed by the length fractionation described above. After obtaining the long-SWCNT dispersion, we also prepared the short-SWCNT dispersion by nonpulsed continuous ultrasonication for 10 h for comparison. Figure S12 shows the typical AFM images and corresponding length distributions of the resulting long and short SWCNTs. Their average lengths were estimated to be  $479 \pm 253$  and  $222 \pm 97$  nm, respectively. The Raman spectral measurements further demonstrated the difference in the intensity ratio of G<sup>+</sup> to the defect band in the Raman spectrum (~105 for the long SWCNTs and ~60 for the short SWCNTs, Figure S13), suggesting their different defect contents.<sup>52,53</sup> Using these two SWCNT dispersions, the method of mixed-surfactant gel chromatography we reported previously was employed for enantiomer separation of single-chirality SWCNTs.<sup>19,54</sup> The detailed separation procedures are described in the Experimental Section.

Figure 4a shows the optical absorption spectra of the (6,5)and (5,6) SWCNTs separated from the long-SWCNT dispersion. Both spectra exhibited a series of sharp absorption peaks corresponding to  $E_{ii}$  transitions. In addition, two weak peaks corresponding to phonon sidebands of the  $E_{11}$  and  $E_{22}$ transitions can be clearly observed at 846 and 518 nm for both the (6,5) and (5,6) SWCNTs. No other chirality species can be identified from these two absorption spectra and the corresponding photoluminescence contour maps (Figure 4b), indicating high chirality purity. The optical chirality purity was basically higher than 99% (see Figure S14 for an evaluation of the chirality purity based on a common peak fitting method for the experimental optical absorption spectrum), which exceeded the spectral detection accuracy. The ultrahigh chirality purity should have resulted from the high enrichment of chirality species for adsorbed SWCNTs on the gel and high chirality resolution during stepwise elution (Figure S15). Furthermore, both spectra exhibited very low background

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absorption, especially in the NIR range, indicating that most impurities, including amorphous carbon and nanotube bundles, were effectively removed during separation. This should have been contributed by pH control of the gel chromatography, as described in the Experimental Section.<sup>28</sup> Such high chirality purity and low background absorption mean that the experimentally measured absorbance was almost entirely derived from the (6,5) and (5,6) SWCNTs. Therefore, the values for the E<sub>22</sub> absorbance can be used directly to calculate  $\mbox{CD}_{norm}$  , avoiding possible errors resulting from the complex decomposition procedures of different chirality species and background absorption. Figure 4c shows the CD spectra of the separated (6,5) and (5,6) SWCNTs, in which the CD intensity was normalized by the E<sub>22</sub> absorbance. The  $\text{CD}_{norm}$  values at the  $\text{E}_{22}$  transition wavelength were estimated to be 106 and -115 mdeg for the (6,5) and (5,6) SWCNTs, respectively. Both  $\ensuremath{\text{CD}_{norm}}$  values were much higher than previous results, including the highest values we have reported (85 mdeg for the (6,5) and -93 mdeg for the (5,6)SWCNTs).<sup>19</sup> Furthermore, due to ultrahigh selectivities for both chirality and handedness, the two separated enantiomers exhibited perfect symmetry in their CD spectra (Figure S16), which offers promise for use as a standard in characterizations and evaluations of SWCNT enantiomers.

Compared with the previous dispersions produced by nonpulsed continuous ultrasonication for 20 h,<sup>19</sup> the SWCNT dispersion used in this work was prepared by using the gentler pulsed ultrasonication for only 1 h. Because we adopted the same method of mixed-surfactant gel chromatography for separation of the (6,5) and (5,6) SWCNTs, the enantioselectivities of the separation methods should be approximately the same. Therefore, the improved enantioselectivity (CD<sub>norm</sub> value) should be attributed to the much gentler shortening effect of the dispersion process. To further verify the length-dependent enantioselectivity, a controlled separation experiment using the short-SWCNT dispersion was also performed by applying the same separation procedure. As a result, the CD<sub>norm</sub> values of the separated (6,5) and (5,6) SWCNTs decreased to 87 and -102 mdeg, respectively.

Based on the linear relationship reported previously for the EP and the  $CD_{norm}$  intensity,<sup>20</sup> the EPs of the obtained (6,5) and (5,6) SWCNTs can be estimated to be 95% and 98%, respectively. We noticed that the EP of the (6,5) SWCNTs was lower than that of the (5,6) SWCNTs due to imperfect enantiomeric resolution by the adopted mixed surfactant. In other words, the (5,6) SWCNTs adsorbed on the gel were not completely eluted in the early elution step, and thus, small amounts of residual (5,6) SWCNTs were inevitably eluted along with the (6,5) SWCNTs in the later elution step. On the other hand, compared with the CoMoCAT material (Figure 3), the present (6,5) and (5,6) SWCNTs separated from HiPco showed higher EPs, suggesting that the enantiomeric selectivity is dependent not only on the nanotube length but also on the growth method of pristine SWCNT material. To compare the separation purities of HiPco and CoMoCAT materials, we also prepared the low-defect long CoMoCAT SWCNT dispersion using the same dispersion and length fractionation conditions, and then performed the enantiomer separation of single-chirality SWCNTs using the same separation procedures as described in the Experimental Section. As shown in Figure S17, similar to HiPco, only a few chirality species, (6,4), (6,5), and (7,5) were adsorbed on the gel for CoMoCAT, and their elution orders were also

strongly dependent on nanotube diameter. However, the chirality purities and EPs of separated (6,5) and (5,6) SWCNTs are lower for CoMoCAT than for HiPco (Figure S18), in which (6,4) SWCNTs are always present as an impurity for CoMoCAT and may affect the E<sub>22</sub> absorbance and CD<sub>norm</sub> values of separated (6,5) or (5,6) SWCNTs due to their similar  $E_{22}$  transition wavelengths. This should be attributed to the higher (6,4) content for pristine CoMoCAT than for pristine HiPco that leads to more (6,4) SWCNTs adsorbed on the gel (Figure S19). Unlike the raw HiPco without any additional treatment, the CoMoCAT SWCNTs utilized here were treated after growth, which may make CoMoCAT SWCNTs harder to disperse and thus affect their chirality and enantiomeric selectivity. Although HiPco SWCNTs were previously used for the separation of singlechirality SWCNTs,<sup>17,19</sup> such a high enantiomeric selectivity has not been achieved. In contrast, length shortening was deliberately avoided by reducing the impact of ultrasonication in this work, which is an important reason for the improvement in enantiomeric selectivity. As shown in Figure 4d, the absolute values of  $CD_{norm}$  and the corresponding EPs for the (6,5) or (5,6) SWCNTs separated by different separation methods were plotted for comparison. It is clear that the present EP was significantly higher, and it reached the highest level reported to date. More importantly, unlike the traditional iterative separation method used to improve the target purity,<sup>27,32</sup> the high EP was achieved with only one round of enantiomer separation, indicating that gel chromatography is the most efficient method for separation of SWCNT enantiomers thus far.

#### 3. CONCLUSION

In summary, we performed length fractionation with enantiomer-purified SWCNTs and found a phenomenon in which the enantioselectivity was higher for long nanotubes than for short nanotubes. Based on this finding, we revealed an effective strategy of controlling nanotube length for high-purity enantiomer separation. Using the low-defect long SWCNT dispersion prepared with the gentler pulsed ultrasonication method, the enantiomers of single-chirality (6,5) SWCNTs with ultrahigh EPs of up to 98% were successfully separated by mixed-surfactant gel chromatography. The present EP was significantly higher than those reported previously, and it reached a near-perfect level. We believe that this work will facilitate the emergence of more unforeseeable properties and applications of SWCNT enantiomers in the near future.

#### 4. EXPERIMENTAL SECTION

**4.1. Preparation of (6,5) and (5,6) Enantiomers for Length Fractionation.** First, the CoMoCAT SWCNTs (Sigma-Aldrich) dispersed in 0.5% SC (purity  $\geq$ 99.0%, Sigma-Aldrich) + 0.5% sodium dodecyl sulfate (SDS, purity  $\geq$ 99.0%, Sigma-Aldrich) solution were directly injected into a gel column (Sephacryl S-200, GE Healthcare) equilibrated with a 0.5% SC + 0.5% SDS solution. After collecting the unadsorbed SWCNTs by washing with the 0.5% SC + 0.5% SDS solution, we performed the stepwise elution for the adsorbed SWCNTs using 0.5% SC + 0.5% SDS + x% DOC (purity  $\geq$ 97.0%, Sigma-Aldrich) solutions, in which the DOC concentration (x) was increased stepwise from 0 to 0.06%. Finally, the enantiomer-purified (5,6) and (6,5) SWCNTs were obtained at DOC concentrations of 0.028 and 0.031, respectively (CD spectra are shown in Figure S9). More details are described in our previous report.<sup>22</sup>

4.2. Preparation of Low-Defect Long SWCNT Dispersions Using Pulsed Ultrasonication. SWCNTs produced by highpressure catalytic CO decomposition (HiPco, Raw, Nopo Nanotechnologies India Private Limited) were used as the starting material without additional treatment. Forty milligrams of the SWCNT powder was dispersed in 40 mL of a 1% SC aqueous solution using a 1 s on/off pulsed ultrasonic homogenizer (output 30%, Sonifier 450D, Branson) for 1 or 10 h (on-state time) at 20 °C. After ultrasonication, the solution was ultracentrifuged for 1 h in an angle rotor (S50A, 210000g, Hitachi Koki) to remove catalytic metal particles, nanotube bundles, and impurities. The upper 80% of the supernatant was recovered as a pristine SWCNT dispersion. For comparison, the lowdefect long CoMoCAT SWCNT dispersion was also prepared by using the same ultrasonication and ultracentrifugation conditions. Before separation, SDS was added to the pristine SWCNT dispersion to create a mixed surfactant system comprising 0.5% SC + 1.5% SDS.

4.3. Separation of (6,5) and (5,6) SWCNT Enantiomers Using Mixed-Surfactant Gel Chromatography. The HiPco SWCNTs dispersed in 0.5% SC + 1.5% SDS solution were injected into a syringe column packed with ~80 mL of gel (Sephacryl S-200, GE Healthcare) equilibrated with the 0.5% SC + 1.5% SDS solution at 24 °C. The unadsorbed fraction containing the (6,5), (5,6), and other large-chiral-angle SWCNTs was collected, followed by washing with the same solution, while the small-chiral-angle SWCNTs were adsorbed onto the gel column. Subsequently, the same amount of 0.5% SC solution was added to the unadsorbed SWCNT solution to create a mixed surfactant comprising 0.5% SC + 0.75% SDS for adsorption of the (6,5) and (5,6) SWCNTs on the gel. To reduce the adsorption of amorphous carbon on the gel, the pH of the unadsorbed SWCNT solution was adjusted to  $\sim 8.4$  with formic acid (purity ≥95%, Sigma-Aldrich). After injecting the unadsorbed SWCNT solution into a cleaned gel column (~30 mL) and then washing with the 0.5% SC + 0.75% SDS solution, the environment of the gel column was gradually changed to 0.5% SC + 0.5% SDS for the following enantiomer separation. As we reported previously, aqueous solutions of 0.5% SC + 0.5% SDS + x% DOC were used for stepwise elution of the SWCNTs adsorbed on the gel column, and the DOC concentration (x) was increased stepwise. Finally, the SWCNTs eluted at DOC concentrations of 0.028 and 0.031 were confirmed to be (5,6) and (6,5), respectively, by measuring their optical absorption and CD spectra, as shown in Figure 4. To compare the separation results of HiPco and CoMoCAT materials, the CoMoCAT SWCNT dispersion prepared above was also used for separation of (6,5) and (5,6) SWCNT enantiomers by using the same separation conditions.

**4.4. Optical Measurements.** Optical absorption spectra were measured from 1400 to 200 nm using an ultraviolet-visible near-infrared spectrophotometer (UV-3600, Shimadzu). Photolumines-cence spectra were measured using a spectrofluorometer (Nanolog, HORIBA) equipped with a liquid-nitrogen-cooled InGaAs NIR array detector. A 450 W xenon lamp was used for sample excitation. All raw intensities were corrected for the intensities of the lamp spectrum. CD spectra were measured from 800 to 200 nm in 1 nm increments using a CD spectropolarimeter (J-1500, JASCO). Raman spectra were measured using a high-resolution confocal micro-Raman spectrometer (HRS-500SS, Princeton Instruments) equipped with a liquid-nitrogen-cooled charge-coupled device detector (PYL-100BRX, Princeton Instruments). A laser with a wavelength of 633 nm was selected to excite the SWCNTs.

#### ASSOCIATED CONTENT

#### Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsnano.2c12853.

Details for the AFM images of (6,5) and (5,6) SWCNTs before and after length fractionation, comparison of optical absorption, CD, and Raman spectra for lengthfractionated SWCNTs, subtraction of background absorption, schematic diagram of length-dependent enantioselectivity, comparison of long and short SWCNTs, peak fitting of the experimental absorption spectra, and optical absorption spectra of SWCNTs eluted at different DOC concentrations, and comparison of separation results of HiPco and CoMoCAT SWCNTs (PDF)

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#### Notes

The authors declare no competing financial interest.

## ACKNOWLEDGMENTS

We thank Prof. Hiromichi Kataura (National Institute of Advanced Industrial Science and Technology, AIST) and Prof. Riichiro Saito (Tohoku University) for helpful discussions on the optical effect of SWCNTs with different lengths and defects. This work was supported by the National Key Research and Development Program of China (grant nos. 2020YFA0714700 and 2018YFA0208402), the National Natural Science Foundation of China (grant nos. 51820105002, 11634014, 51872320, and 52172060), the Strategic Priority Research Program of the Chinese Academy of Sciences (grant no. XDB33030100), the Key Research Program of Frontier Sciences, CAS (grant no. QYZDBSSW-SYS028), and the Youth Innovation Promotion Association of CAS (grant no. 2020005).

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